

## **STANDARD FRAME WITH ALUMINUM POST INSTALLATION**

Our standard frame can be mounted to aluminum "Posts with Plates". Posts with plates are 3" square or 2" x 4" rectangular aluminum tube with a welded plate which is attached directly to the aluminum back plate of the frame with standard hardware. The posts are finished to match the frame, and give a slightly more formal look to your exhibit. Frames can be mounted at either 30 or 45 degree angle.

**TOOLS NEEDED:** hammer, level, tape measure, 5/32" Allen key and 7/16" open-ended wrench set, drop cloth or protective sheeting.

Set the frame down on a flat surface with protection between the frame and the surface. Raise and support the removable edge (top) of the frame 4 inches or so off your surface. Match the holes on the post's plate with the holes in the back side of the frame and install the screws and locknuts, but do not tighten fully. Make sure the plates on the posts are square to the frame edges before you tighten the bolts. Attach the second post if necessary. Place the post in the ground according to your area's requirements.

To install your sign or graphic panel, using the allen key set (5/32") and 7/16" wrench remove the two bolts from the top frame edge. Remove the top edge of the frame, and slide in your graphic panel. Replace the top rail and tighten the screws with your allen key and wrench.

Posts should be installed per your geographical area's recommendations